

## ICO MATT

### Matt Coextruded

### Bi-oriented Polypropylene Film

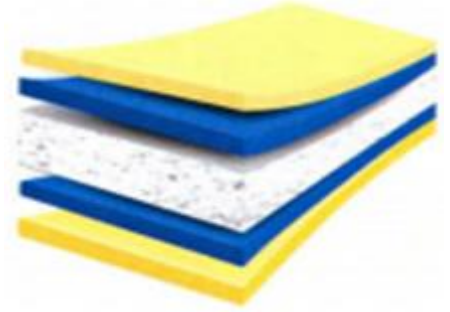
Heat sealable untreated matt \_\_\_\_\_

OPP intermediate layer \_\_\_\_\_

OPP Core \_\_\_\_\_

OPP intermediate layer \_\_\_\_\_

Heat sealable treated layer \_\_\_\_\_



#### Main Characteristics

- Two sides heat sealable
- Matt appearance one side
- Excellent ink adhesion on treated side
- High resistance to oil, grease, chemical, puncture and abrasion
- Good barrier to moisture, odours and gases

#### Typical Applications

- Rotogravure and flexographic printing
- Lamination (in particular low thickness film) both with itself and other film
- Horizontal and vertical packaging machine (HFFS - VFFS)
- Soap and perfumed tissue packaging

#### Packing

	Core diameter	Outer diameter	Note
Vertical	152 mm (6") 76 mm (3")	≤ 550 mm	≤ 700 mm – two or more rows >700mm - one row
Horizontal	152 mm (6") 76 mm (3")	≤ 770 mm	

#### Joints

Number of joints per reel	** max. 1 for reels up to 580 mm O/D ** max. 2 for reels 580 mm and up
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Properties	Tolerance	Ref	Typical Values		Unit	Test Method
<b>Thickness</b>	(+ / -) 3%		15	20	micron	ASTM D 2673
<b>Unit Weight</b>	(+ / -) 3%		13.2	17.6	gm/m <sup>2</sup>	
<b>Yield</b>	(+ / -) 3%		75.75	56.8	m <sup>2</sup> /Kg	
<b>Tensile Strength</b>	Min.	MD	110		N/mm <sup>2</sup>	ASTM D882
	Min.	TD	220			
<b>Elongation At Break</b>	Max.	MD	200		%	
	Max.	TD	60			
<b>Coefficient Of Friction</b>	Max.	Film/film	0.3			ASTM D 1894
<b>Haze</b>	Min.		60		%	ASTM D 1003
<b>Gloss</b>	Max.		10		G.U.	ASTM D 2457
<b>Dimensional Stability</b>	Max.	MD	5		%	120°C - 5 min in air oven
	Max.	TD	3			
<b>Heat Seal Range ( Untreated Side )</b>			105 – 145		C	OPMA Method
<b>Heat seal Strength</b>	Min.	Film/film	200		Gm/cm	130C/1sec./1bar
<b>Water Vapour Permeability</b>	Max.		10	8	gm/ m <sup>2</sup> d	ASTM F1249 (38°C - 90% RH)
<b>Oxygen Permeability</b>	Max.		2700	2400	cm <sup>3</sup> / m <sup>2</sup> d	ASTMD3985 23°C 0% RH
<b>Density</b>			0.91		gm / cm <sup>3</sup>	ASTM D 1505
<b>Wetting Tension ( Treatment )</b>	Min.		38		dyne /cm	ASTM D 2578
<b>Tolerance</b>						
<b>Weight</b>	< 1.0 Ton				± 20 %	
	> 1.0 Ton To < 10.0 Ton				± 10 %	
	> 10.0 Ton				± 5 %	
<b>Tolerance in width</b>	( + / - ) 2 mm					

## Film storage

It is recommended that the material is stocked in a dry area with a temperature below 30°C in order to restrain the deterioration of the film properties in general. The film is suitable for usage up to 6 months from the date of delivery.

## Treatment

The film is generally supplied outside treated TO. The film can be supplied inside treated TI or both sides TB depending on agreement with our sales department.

## Food Contact

The Film is compliant with EC and FDA regulations. Specific documents and safety data sheet are available upon request.

The above information is the result of laboratory test which are applied on samples from standard production. Since the varying conditions under which our products used are beyond our control, all of the above results are without guarantee and warranty.

Last Update: 1/8/2025

ISO 9001:2015



ISO 45001:2018



ISO 14001-2015



BRCGS

